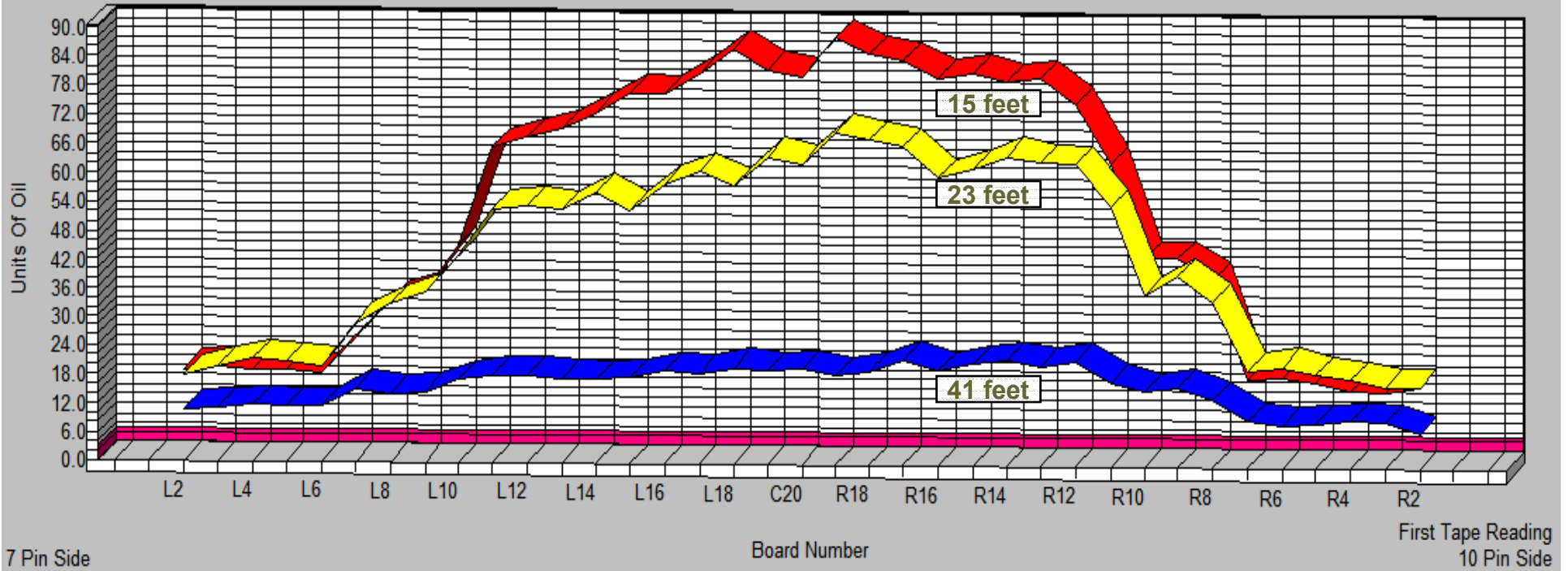


QubicaAMF Bowling World Cup
Caracas, Venezuela
2006



Utopia
Lane Lubricant

FormulaACC
Lane Cleaner



Name

		Pass 1		Pass 2	
BUFFER	Mode :	Double		Double	
	Distance - Ft.	43.0	43.0	23.0	26.0
OIL	Mode :	Double		Double	
	Distances - Ft.				
	left outside :	28.0	0.0	1.0	0.0
	left track :	22.0	18.0	4.0	0.0
	left inside :	11.0	26.0	17.0	16.0
	right inside :	28.0	30.0	20.0	24.0
	right track :	22.0	22.0	7.0	8.0
	right outside :	28.0	0.0	1.0	0.0
	Transfer Rate %	80	55	100	85

Short Run	Mode	<input type="text" value="Off"/>
Turn-around	Distance	<input type="text" value="0.0"/> Ft.

Stripping	Mode	<input type="text" value="Full"/>
Start	Distance	<input type="text" value="0.0"/> Ft.
Cleaner Pad	Distance	<input type="text" value="81.5"/> Ft.
Vacuum		<input type="text" value="On Start"/>

Cleaner Flow	In oil	<input type="text" value="100"/> %
	Back lane	<input type="text" value="50"/> %

SPEED SETTINGS:		Pass 1		Pass 2	
	Travel	High	High	High	High
	Condition	High	High	High	High
	Strip	Medium			

Use Red or Orange Express wicks for outside and track tanks to achieve 8-10 units outside, 14-15 units in the track, at the end of the pattern.

Kegel Equipment

▼ Pump pressure 50 with transfer roller

File Graphs History Show Read Only Panels Export To Excel

Patterns In Patterns Folder:

Pattern Name: **AMF World Cup 50 Roller**

Oil x Board: Start Cleaning (ft):
 End Cleaning (in):
 Clean/Oil/Both: Spray On:
 Sim./Separate: Spray Off:
 Forward Distance: Last Spray: Reverse Distance:

Notes:

Forward Loads

Start: Stop: Loads: Speed: End:

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	7L	7R	1	10	27	2.8	4.2	1.4	1350
3	9L	9R	1	10	23	4.2	5.6	1.4	1150
4	10L	10R	1	10	21	5.6	7.0	1.4	1050
5	11L	11R	2	10	38	7.0	9.8	2.8	1900
6	12L	12R	3	10	51	9.8	14.0	4.2	2550
7	16L	13R	1	10	12	14.0	15.4	1.4	600
8	18L	14R	1	10	9	15.4	16.8	1.4	450
9	2L	2R	0	18	0	16.8	22.0	5.2	0
10	2L	2R	0	30	0	22.0	41.0	19.0	0

Reverse Loads

Start: Stop: Loads: Speed: End:

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	41.0	30.0	-11.0	0
2	17L	13R	1	18	11	30.0	27.5	-2.5	550
3	12L	12R	1	18	17	27.5	25.0	-2.5	850
4	11L	11R	1	18	19	25.0	22.5	-2.5	950
5	10L	10R	1	18	21	22.5	20.0	-2.5	1050
6	8L	8R	1	18	25	20.0	17.5	-2.5	1250
7	2L	2R	2	18	74	17.5	12.4	-5.1	3700
8	2L	2R	0	14	0	12.4	0.0	-12.4	0

Oil Volume: Forward: 14.6 mL Reverse: 8.35 mL Total: 22.95 mL
 Boards Crossed: Forward: 292 Reverse: 167 Total: 459



Kegel Equipment

▼ Pump pressure 40 with transfer roller

File Graphs History Show Read Only Panels Export To Excel

Patterns In Patterns Folder:

Pattern Name: **AMF World Cup 40 Roller**

Oil x Board: **40** Start Cleaning (ft): **0**
 End Cleaning (in): **720**
 Clean/Oil/Both: **Both** Spray On: **4**
 Sim./Separate: **Sim.** Spray Off: **30**
 Forward Distance: **41** Last Spray: **45** Reverse Distance: **30**

Notes:

Forward Loads

	Start	Stop	Loads	Speed	End					
	2L	2R	1	10	1					
Add Click Row, Right Click Grid = menu Cancel										
	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil	
1	2L	2R	4	10	148	0.0	4.2	4.2	5920	
2	7L	7R	1	10	27	4.2	5.6	1.4	1080	
3	9L	9R	1	10	23	5.6	7.0	1.4	920	
4	10L	10R	1	10	21	7.0	8.4	1.4	840	
5	11L	11R	3	10	57	8.4	12.6	4.2	2280	
6	12L	12R	4	10	68	12.6	18.2	5.6	2720	
7	17L	13R	1	10	11	18.2	19.6	1.4	440	
8	18L	14R	1	10	9	19.6	21.0	1.4	360	
9	2L	2R	0	30	0	21.0	41.0	20.0	0	

Reverse Loads

	Start	Stop	Loads	Speed	End					
	2L	2R	1	10	0					
Add Click Row, Right Click Grid = menu Cancel										
	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil	
1	2L	2R	0	30	0	41.0	30.0	-11.0	0	
2	18L	14R	1	14	9	30.0	28.1	-1.9	360	
3	17L	13R	1	14	11	28.1	26.2	-1.9	440	
4	16L	13R	1	14	12	26.2	24.3	-1.9	480	
5	12L	12R	1	14	17	24.3	22.4	-1.9	680	
6	11L	11R	2	14	38	22.4	18.5	-3.9	1520	
7	10L	10R	1	14	21	18.5	16.6	-1.9	840	
8	8L	8R	1	14	25	16.6	14.7	-1.9	1000	
9	2L	2R	2	10	74	14.7	11.9	-2.8	2960	
10	2L	2R	0	10	0	11.9	0.0	-11.9	0	

Oil Volume: **Forward: 14.56 mL** **Reverse: 8.28 mL** **Total: 22.84 mL**
 Boards Crossed: **Forward: 364** **Reverse: 207** **Total: 571**



Kegel Equipment

▼ Pump pressure 50 with transfer brush

File Graphs History Show Read Only Panels Export To Excel

Patterns In Patterns Folder:

Pattern Name: **AMF World Cup 50 Brush**

Oil x Board: Start Brush

Oil Only/Dust:

Forward Distance: Reverse Distance:

Notes:

Forward Loads

Start Stop Loads Speed End

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	8L	8R	1	10	25	1.4	2.8	1.4	1250
3	10L	10R	1	10	21	2.8	4.2	1.4	1050
4	11L	11R	1	10	19	4.2	5.6	1.4	950
5	12L	12R	1	10	17	5.6	7.0	1.4	850
6	16L	13R	1	10	12	7.0	8.4	1.4	600
7	18L	14R	1	10	9	8.4	9.8	1.4	450
8	2L	2R	0	18	0	9.8	22.0	12.2	0
9	2L	2R	0	30	0	22.0	41.0	19.0	0

Reverse Loads

Start Stop Loads Speed End

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	41.0	29.0	-12.0	0
2	17L	13R	1	14	11	29.0	27.1	-1.9	550
3	12L	12R	3	14	51	27.1	21.2	-5.9	2550
4	11L	11R	2	10	38	21.2	18.4	-2.8	1900
5	10L	10R	1	10	21	18.4	17.0	-1.4	1050
6	9L	9R	1	10	23	17.0	15.6	-1.4	1150
7	7L	7R	1	10	27	15.6	14.2	-1.4	1350
8	2L	2R	3	10	111	14.2	10.0	-4.2	5550
9	2L	2R	0	10	0	10.0	0.0	-10.0	0

Oil Volume: **Forward: 8.85 mL** **Reverse: 14.1 mL** **Total: 22.95 mL**
 Boards Crossed: **Forward: 177** **Reverse: 282** **Total: 459**



Kegel Equipment

▼ Pump pressure 40 with transfer brush

File Graphs History Show Read Only Panels Export To Excel

Patterns In Patterns Folder:

Pattern Name: **AMF World Cup 40 Brush**

Oil x Board: **40** Start Brush **0**

Oil Only/Dust: **Oil/Du**

Notes:

Forward Distance: **41** Reverse Distance: **31**

Forward Loads

Start: **2L** Stop: **2R** Loads: **1** Speed: **10** End: **1**

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	2	10	74	0.0	1.4	1.4	2960
2	8L	8R	1	10	25	1.4	2.8	1.4	1000
3	10L	10R	1	10	21	2.8	4.2	1.4	840
4	11L	11R	2	10	38	4.2	7.0	2.8	1520
5	12L	12R	2	10	34	7.0	9.8	2.8	1360
6	16L	13R	1	10	12	9.8	11.2	1.4	480
7	18L	14R	2	10	18	11.2	14.0	2.8	720
8	2L	2R	0	18	0	14.0	22.0	8.0	0
9	2L	2R	0	30	0	22.0	41.0	19.0	0

Reverse Loads

Start: **2L** Stop: **2R** Loads: **1** Speed: **10** End: **0**

Add Click Row, Right Click Grid = menu Cancel

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	41.0	31.0	-10.0	0
2	17L	13R	2	10	22	31.0	28.2	-2.8	880
3	12L	12R	3	10	51	28.2	24.0	-4.2	2040
4	11L	11R	3	10	57	24.0	19.8	-4.2	2280
5	10L	10R	1	10	21	19.8	18.4	-1.4	840
6	9L	9R	1	10	23	18.4	17.0	-1.4	920
7	7L	7R	1	10	27	17.0	15.6	-1.4	1080
8	2L	2R	4	10	148	15.6	10.0	-5.6	5920
9	2L	2R	0	10	0	10.0	0.0	-10.0	0

Oil Volume: **Forward: 8.88 mL** Reverse: **13.96 mL** Total: **22.84 mL**
Boards Crossed: **Forward: 222** Reverse: **349** Total: **571**

